

Novamid® 1017GH33 BK701

PA6—GF33

33% Glass Reinforced, Heat Stabilized, Injection Molding

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES	DRY / COND		
Molding shrinkage (parallel)	0.3 / *	%	ISO 294-4
Molding shrinkage (normal)	1 / *	%	ISO 294-4
MECHANICAL PROPERTIES	DRY / COND		
Tensile modulus	10200 / 6200	MPa	ISO 527-1/-2
Stress at break	175 / 120	MPa	ISO 527-1/-2
Strain at break	2.9 / 5	%	ISO 527-1/-2
Flexural modulus	9200 / 6000	MPa	ISO 178
Flexural strength	280 / 180	MPa	ISO 178
Charpy impact strength (+23°C)	83 / 90	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	14 / 26	kJ/m²	ISO 179/1eA
THERMAL PROPERTIES	DRY / COND		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	204 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.2 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.6 / *	E-4/°C	ISO 11359-1/-2
OTHER PROPERTIES	DRY / COND		
Humidity absorption	1.9 / *	%	Sim. to ISO 62
Density	1380 / —	kg/m³	ISO 1183